

## TABLE OF CONTENTS

<b>COVER</b>	<b>i</b>
<b>APPROVAL PAGE</b>	<b>ii</b>
<b>STATEMENT OF ORIGINALITY</b>	<b>iii</b>
<b>DEDICATION</b>	<b>iv</b>
<b>ACKNOWLEDGEMENT</b>	<b>v</b>
<b>TABLE OF CONTENTS</b>	<b>vi</b>
<b>LIST OF FIGURES</b>	<b>viii</b>
<b>LIST OF TABLES</b>	<b>ix</b>
<b>LIST OF APPENDICES</b>	<b>x</b>
<b>ABSTRACT</b>	<b>xi</b>
<b>INTISARI</b>	<b>xii</b>
<b>CHAPTER I INTRODUCTION</b>	<b>1</b>
I.1 Background	1
I.2 Research Aims	4
I.3 Research Benefits	4
<b>CHAPTER II LITERATURE REVIEW AND HYPOTHESES FORMULATION</b>	<b>5</b>
II.1 Literature Review	5
II.1.1 Alginate	5
II.1.2 Bentonite	7
II.1.3 Alginate/Fe Interaction	8
II.1.4 Bentonite/Fe Interaction	10
II.1.5 Alginate/Bentonite/Cation Interaction	11
II.1.6 Evaluation of Amount of Fe-released from Composite	12
II. 2 Hypotheses and Research Design	13
II.2.1 Hypothesis Formulation 1	13
II.2.2 Hypothesis Formulation 2	13
II.2.3 Research Design	14
<b>CHAPTER III RESEARCH METHOD</b>	<b>15</b>
III.1 Materials and Equipments	15
III.2 Procedures	15
<b>CHAPTER IV RESULTS AND DISCUSSIONS</b>	<b>19</b>
IV.1 FTIR Analysis	19
IV.2 XRD Analysis	22
IV.3 Analysis of Fe(III)-bound in Composite	24

IV.4 Analysis of Fe(III)-released from Composite	26
IV.4.1 Study of Fe(III)-released from composite with various weight ratio of alginate	27
IV.4.2 Study of Fe(III)-released from composite with various weight ratio of bentonite	29
<b>CHAPTER V CONCLUSIONS AND SUGGESTIONS</b>	<b>34</b>
V.1 Conclusions	34
V.2 Suggestions	34
<b>REFERENCES</b>	<b>35</b>
<b>APPENDICES</b>	<b>40</b>

## LIST OF FIGURES

Figure II.1	Structural characteristics of alginates	6
Figure II.2	Bentonite structure	8
Figure II.3	Pattern of binding of Fe(III) on the mannuronate unit	9
Figure II.4	“Egg-box” model of alginate polymer in binding polyvalent cations	10
Figure IV.1	FTIR spectra of alginate and bentonite	19
Figure IV.2	FTIR spectra of alginate/bentonite/Fe(III) composite [1:1, 3:1, 7:1, 1:3, 1:7]	21
Figure IV.3	Diffractiongram of alginate, bentonite, and alginate/bentonite/Fe(III) composite [1:1, 3:1, 7:1, 1:3, 1:7]	23
Figure IV.4	Effect of various weight ratio of alginate on Fe(III)-bound in alginate/bentonite/Fe(III) composites	25
Figure IV.5	Effect of various weight ratio of bentonite on Fe(III)-bound in alginate/bentonite/Fe(III) composites	26
Figure IV.6	Effect of time on the amount of Fe(III)-released from alginate/bentonite/Fe(III) composite in 0.33 M citric acid system with varying contents of alginate	28
Figure IV.7	Effect of time on the amount of Fe(III)-released from alginate/bentonite/Fe(III) composite in 0.33 M citric acid system with varying contents of bentonite	30

## LIST OF TABLES

Table III.1	Weight ratio of alginate/bentonite as components of alginate/bentonite/Fe(III) composite	16
Table IV.1	Evaluation of amount of Fe(III)-released from composite in a solution of 0.1 M FeCl <sub>3</sub> with varying contents of alginate in 0.33 M citric acid solution	29
Table IV.2	Evaluation of amount of Fe(III)-released from composite in a solution of 0.1 M FeCl <sub>3</sub> with varying contents of bentonite in 0.33 M citric acid solution	31
Table IV.3	Measurement data of rice plant with NPK, NPK+FeSO <sub>4</sub> and NPK+A:B = 1:3 composite fertilizers	32

## **LIST OF APPENDICES**

Appendix 1	JCPDS data of bentonite minerals	40
Appendix 2	Calculation of the amount of Fe(III)-bound in alginate/bentonite/Fe(III) composite	43
Appendix 3	Calculation of the amount of Fe(III)-released from alginate/bentonite/Fe(III) composite	44
Appendix 4	Calculation of release rate	46
Appendix 5	Application of alginate/bentonite/Fe(III) composite in rice plant	47
Appendix 6	Infrared spectra of composite	48
Appendix 7	X-ray diffraction of composite	53