TABLE OF CONTENTS

LIST OF TABLES

LIST OF FIGURES

LIST OF APPENDIX

LIST OF NOTATION

a	= Level of Factor A
A	= Atomic Weight (g/mol)
ANOVA	= Analysis of Variance
B	= Level of Factor B
B0	= Average of Experimental Result
B1	= Coefficient of factor-1
B2	= Coefficient of factor-2
B12	= Coefficient of interaction factor
C	= NaCl concentration (g/L)
Calculated D	= Absolute Value of Kolgomorov Smirnov Test
Calculated F	= Variability Value of ANOVA
Calculated T	= Calculation Value of T-Test
Calculated Z	= Calculation Value of Kolgomorov Smirnov Test
d	= Density (g/cm3)
D of Table	= Table Value of Kolgomorov Smirnov Test
d workpiece	= Workpiece dimension (mm)
df	= Degree of Freedom
disolated	= Isolation dimension (mm)
dL	= Lower Level Value of Durbin Watson Table
DoE	= Design of Experiment
dU	= Upper Level Value of Durbin Watson Table
DW	= Durbin Watson
Ea	= Electrochemical Equivalent (g)
ECM	= Electrochemical Machine
EP	= ECM
F	= Faraday Number (96500 As)
F of Table	= Table Value of ANOVA

H0	= Null Hypothesis
H1	= Alternate Hypothesis
I	= Electrical Current (A)
m1	= Workpiece Initial Mass before Machining (g)
m2	= Workpiece Mass after Machining (g)
MRR	= Material Removal Rate (g/s)
MRR $\hat{Y}$	= Prediction value of MRR
n	= Number of Replication
n level	= Number of Levels
OC	= Overcut
Overcut $\hat{Y}$	= Prediction value of overcut
OFAT	= One Factor at a Time
P-value	= Asymp. Sig or Significance Value of Calculation
R2	= R-square
SS	= Sum of Square
SS A	= Sum of Square of Factor A
SS B	= Sum of Square of Factor B,
SS AB	= Sum of Square of Interaction
SS E	= Sum of Square of Error
SS T	= Total Sum of Square,
t	= Machining Time (s)
T	= Number of Treatment
T of Table	= Table Value of T-Test
VIF	= Variance Inflation Factor
X_1	= Level of Voltage (-1 or 0 or +1),
X_1X_2	= optimum level of factor interaction (-1 or 0 or +1)
X_2	= Level of NaCl concentration (-1 or 0 or +1), and
Z of Table	= Table Value of Kolgomorov Smirnov Test