

4. Membuat SOP yang jelas mengenai penggunaan mesin dan tata cara *assembly* dan *disassembly* mesin agar mempersingkat waktu dan meminimalisir kesalahan pada saat proses pencetakan.
5. Memastikan bahwa tidak ada kebocoran pada sistem 3D *printing building customized* terutama pada *container*, selang, dan *nozzle* sehingga penekanan pada piston dapat maksimal.
6. Lakukan pengecekan rutin pada material yang digunakan apakah sudah mengeras atau belum, terutama pada bagian corong *container* dan selang agar material tidak terhambat pada saat proses pencetakan.
7. Mengganti *part* mesin yang masih menggunakan bahan PLA menjadi logam atau material yang lebih kuat agar tiak terjadi patah pada *part* mesin saat proses pencetakan.

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