

**BURDEN OF UPPER AERODIGESTIVE TRACT CANCERS
ATTRIBUTABLE TO HUMAN PAPILLOMAVIRUS (HPV), EPSTEIN-
BARR VIRUS (EBV) AND HELICOBACTER PYLORI (H. PYLORI)
INFECTION IN ASEAN**

THESIS

Was Submitted as Partial Fulfillment of the Requirements For the Degree Master of Pharmaceutical Management (M.Pharm) In Graduated Program Pharmaceutical Management Study Faculty of Pharmacy Universitas Gadjah Mada



Submitted by :
ULFASYLVIA YUDIA PRAMANA
19/447967/PFA/01972

POSTGRADUATE PROGRAM
MASTER OF PHARMACEUTICAL MANAGEMENT
FACULTY OF PHARMACY
UNIVERSITAS GADJAH MADA
YOGYAKARTA
2021