

## DAFTAR ISI

<b>COVER</b>	
<b>TUGAS PRARANCANGAN PABRIK KIMIA</b> .....	<b>i</b>
<b>LEMBAR PENGESAHAN</b> .....	<b>ii</b>
<b>PERNYATAAN</b> .....	<b>ii</b>
<b>PRAKATA</b> .....	<b>iii</b>
<b>DAFTAR ISI</b> .....	<b>iv</b>
<b>INTISARI</b> .....	<b>ix</b>
<b>BAB 1 PENDAHULUAN</b> .....	<b>1</b>
<b>1.1. Latar Belakang</b> .....	<b>1</b>
<b>1.2. Pemilihan Proses</b> .....	<b>2</b>
<b>1.3. Market Analysis</b> .....	<b>5</b>
<b>1.4. Pemilihan Lokasi</b> .....	<b>8</b>
<b>BAB 2 URAIAN PROSES</b> .....	<b>11</b>
<b>BAB 3 SPESIFIKASI BAHAN</b> .....	<b>13</b>
<b>3.1. Propena</b> .....	<b>13</b>
<b>3.2. Hidrogen Peroksida</b> .....	<b>14</b>
<b>3.3. Metanol</b> .....	<b>15</b>
<b>3.4. Katalis Titanium Silicate</b> .....	<b>15</b>
<b>3.5. Katalis Fuller's Earth</b> .....	<b>15</b>
<b>3.6. Katalis Manganese Propionate</b> .....	<b>15</b>
<b>3.7. Propionaldehid</b> .....	<b>16</b>
<b>3.8. Propylene Oxide</b> .....	<b>16</b>
<b>3.9. Asam Propionat</b> .....	<b>17</b>
<b>BAB 4 DIAGRAM ALIR</b> .....	<b>20</b>
<b>4.1. Diagram Alir Kualitatif</b> .....	<b>20</b>
<b>4.2. Diagram Alir Kuantitatif</b> .....	<b>21</b>
<b>4.3. Proses Engineering Flow Diagram (PEFD)</b> .....	<b>22</b>
<b>BAB 5 NERACA MASSA</b> .....	<b>54</b>
<b>5.1. Neraca Massa Total</b> .....	<b>54</b>
<b>5.2. Neraca Massa Static Mixed (SM-01)</b> .....	<b>56</b>
<b>5.3. Neraca Massa Header 01 (HD-01)</b> .....	<b>56</b>

5.4. Neraca Massa Reaktor 01 (R-01-1).....	57
5.5. Neraca Massa Reaktor 01 (R-01-2).....	57
5.6. Neraca Massa Header 02 (HD-02) .....	58
5.7. Neraca Massa Menara Distilasi 1 (MD-01) .....	59
5.8. Neraca Massa Menara Distilasi 2 (MD-02) .....	60
5.9. Neraca Massa Menara Distilasi 3 (MD-03) .....	61
5.10. Neraca Massa Menara Distilasi 4 (MD-04) .....	62
5.11. Neraca Massa Reaktor 2 (R-02) .....	62
5.12. Neraca Massa Reaktor 3 (R-03) .....	63
5.13. Neraca Massa Flash Drum (F-01) .....	64
5.14. Neraca Massa Menara Distilasi 5 (MD-05) .....	65
5.15. Neraca Massa Menara Distilasi 6 (MD-06) .....	66
<b>BAB 6. NERACA PANAS .....</b>	<b>67</b>
6.1. Neraca Panas Total.....	67
6.2. Neraca Panas Static Mixed (SM-01) .....	68
6.3. Neraca Panas Header 01 (HD-01) .....	69
6.4. Neraca Panas Reaktor 01 (R-01-1) .....	69
6.5. Neraca Panas Reaktor 01 (R-01-2) .....	69
6.6. Neraca Panas Header 02 (HD-02) .....	70
6.7. Neraca Panas Menara Distilasi 1 (MD-01).....	71
6.8. Neraca Panas Menara Distilasi 2 (MD-02).....	72
6.9. Neraca Panas Menara Distilasi 3 (MD-03).....	72
6.10. Neraca Panas Menara Distilasi 4 (MD-04).....	73
6.11. Neraca Panas Reaktor 2 (R-02).....	73
6.12. Neraca Panas Reaktor 3 (R-03).....	74
6.13. Neraca Panas Flash Drum (F-01).....	74
6.14. Neraca Panas Menara Distilasi 5 (MD-05).....	75
6.15. Neraca Panas Menara Distilasi 6 (MD-06).....	76
6.16. Neraca Panas Preheater (E-01) .....	76
6.17. Neraca Panas Kondenser 01 (C-01) .....	77
6.18. Neraca Panas Reboiler 01 (REB-01).....	77
6.19. Neraca Panas Vaporizer (E-02).....	77
6.20. Neraca Panas Kondenser (E-03) .....	78
6.21. Neraca Panas Kompresor (CM-01) .....	78

<b>BAB 7 SPESIFIKASI ALAT</b> .....	<b>79</b>
<b>7.1. Pompa Methanol (P-01)</b> .....	<b>79</b>
<b>7.2. Pompa Propilen (P-02)</b> .....	<b>79</b>
<b>7.3. Pompa Hidrogen Peroksida (P-03)</b> .....	<b>79</b>
<b>7.4. Static Mixer (SM-01)</b> .....	<b>80</b>
<b>7.5. Preheater (E-01)</b> .....	<b>80</b>
<b>7.6. Reaktor Slurry (R-01-1, R-01-2)</b> .....	<b>80</b>
<b>7.7. Header 01 (HD-01)</b> .....	<b>81</b>
<b>7.8. Header 02 (HD-02)</b> .....	<b>81</b>
<b>7.9. Menara Distilasi 1 (MD-01)</b> .....	<b>81</b>
<b>7.10. Kondenser MD-01 (C-01)</b> .....	<b>82</b>
<b>7.11. Reboiler MD-01 (REB-01)</b> .....	<b>82</b>
<b>7.12. Pompa (P-04)</b> .....	<b>82</b>
<b>7.13. Menara Distilasi 2 (MD-02)</b> .....	<b>82</b>
<b>7.14. Kondenser MD-02 (C-02)</b> .....	<b>82</b>
<b>7.15. Reboiler MD-02 (REB-02)</b> .....	<b>83</b>
<b>7.16. Pompa 5 (P-05)</b> .....	<b>83</b>
<b>7.17. Menara Distilasi 3 (MD-03)</b> .....	<b>83</b>
<b>7.18. Kondenser MD-03 (C-03)</b> .....	<b>83</b>
<b>7.19. Reboiler MD-03 (REB-03)</b> .....	<b>83</b>
<b>7.20. Pompa 6 (P-06)</b> .....	<b>84</b>
<b>7.21. Menara Distilasi 4 (MD-04)</b> .....	<b>84</b>
<b>7.22. Kondenser MD-04 (C-04)</b> .....	<b>84</b>
<b>7.23. Reboiler MD-04 (REB-04)</b> .....	<b>84</b>
<b>7.24. Pompa 7 (P-07)</b> .....	<b>85</b>
<b>7.25. Vaporizer (E-02)</b> .....	<b>85</b>
<b>7.26. Fluidized Bed Reactor (R-02)</b> .....	<b>85</b>
<b>7.27. Kondenser (E-03)</b> .....	<b>85</b>
<b>7.28. Kompresor (CM-01)</b> .....	<b>86</b>
<b>7.29. Bubble Reactor (R-03)</b> .....	<b>86</b>
<b>7.30. Gas-liquid Separator</b> .....	<b>86</b>

7.31. Pompa 8 (P-08).....	86
7.32. Menara Distilasi 5 (MD-05) .....	86
7.33. Kondenser MD-05 (C-05).....	87
7.34. Reboiler MD-05 (REB-05) .....	87
7.35. Cooler (E-04) .....	87
7.36. Pompa 9 (P-09).....	87
7.37. Menara Distilasi 6 (MD-06) .....	88
7.38. Kondenser MD-06 (C-06).....	88
7.39. Reboiler MD-06 (REB-06) .....	88
<b>BAB 8 UTILITAS.....</b>	<b>89</b>
8.1. Kebutuhan Air .....	89
8.2 Unit Pembangkit Steam .....	94
8.3. Kebutuhan Listrik .....	94
8.4. Pengolahan Limbah .....	95
8.5. Unit Pendingin Cooling Tower.....	96
<b>BAB 9 TATA LETAK PABRIK .....</b>	<b>98</b>
<b>BAB 10 PERTIMBANGAN ASPEK KESELAMATAN, KESEHATAN</b>	
<b>KERJA, DAN LINGKUNGAN .....</b>	<b>74</b>
10.1 Manajemen SHE.....	74
10.2 Elemen pada Manajemen Keselamatan Proses .....	75
10.3 <i>Environmental Safety Management</i> .....	79
10.4 Identifikasi <i>Hazard</i> Bahan .....	89
10.5 Identifikasi <i>Hazard</i> Limbah.....	95
10.6 Identifikasi <i>Hazard</i> Proses .....	98
10.7 <i>Process Hazard Analysis: HAZOP</i> .....	111
<b>BAB 11 ORGANISASI PERUSAHAAN.....</b>	<b>122</b>
11.1 Bentuk Perusahaan .....	122
11.2 Struktur Organisasi.....	122
11.3 Tugas dan Wewenang .....	128
11.4 Pembagian Jam Kerja Karyawan.....	134
11.5 Sistem Penggajian Karyawan.....	135
<b>BAB 12 ANALISIS EKONOMI.....</b>	<b>137</b>
12.1 Perhitungan Indeks Harga .....	137
12.2 Perhitungan Harga Alat Proses dan Utilitas.....	139



<b>12.3 Perhitungan Biaya Raw Material, Sales, dan Utilitas.....</b>	<b>141</b>
<b>12.4 Perhitungan Biaya Pekerja.....</b>	<b>142</b>
<b>12.5 Perhitungan Penggajian Karyawan Operator.....</b>	<b>142</b>
<b>12.6 Perhitungan Harga Tanah dan Bangunan.....</b>	<b>143</b>
<b>12.7 Perhitungan Fixed Capital.....</b>	<b>161</b>
<b>12.8 Perhitungan Manufacturing Cost .....</b>	<b>162</b>
<b>12.9 Perhitungan Working Capital.....</b>	<b>163</b>
<b>12.10 Perhitungan General Expense.....</b>	<b>163</b>
<b>12.11 Perhitungan Profit.....</b>	<b>163</b>
<b>12.12 Analisis Kelayakan Profitability .....</b>	<b>164</b>
<b>12.13 Sensitivity Analysis.....</b>	<b>170</b>
<b>BAB 13 KESIMPULAN.....</b>	<b>171</b>
<b>LAMPIRAN .....</b>	<b>172</b>
<b>DAFTAR PUSTAKA .....</b>	<b>250</b>