

AKTIVITAS PEMBONGKARAN KAYU DI TPK ANTARA IUPHHK HT PT. BUMI ANDALAS PERMAI KABUPATEN OGAN KOMERING ILIR PROVINSI SUMATERA SELATAN

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INTISARI

Kegiatan bongkar muat di TPK Antara PT. Bumi Andalas Permai menjadi faktor penting dalam menunjang produksi di PT. OKI Pulp and Papers Mills karena TPK Antara PT.BAP menerima suplai kayu bulat (Akasia) dari berbagai perusahaan penyuplai yang bermitra dengan PT. OKI Pulp and Papers Mills (OPPM). Tujuan dari penelitian ini yaitu untuk mengetahui proses tata usaha kayu, hasil pembongkaran kayu dan *lose time* kegiatan pembongkaran di TPK Antara PT. Bumi Andalas Permai

Penelitian dilakukan di TPK Antara PT. Bumi Andalas Permai, Desa Bukit Batu, Kecamatan Air Sugihan, Kabupaten Ogan Komering Ilir, Provinsi Sumatera Selatan pada tanggal 5 Maret 2018 sampai dengan tanggal 5 Mei 2018. Analisis data menggunakan model tabulasi, perhitungan dilakukan terhadap produksi harian berdasarkan kontraktor, produktivitas tonase (ton) alat bongkar, produktivitas tonase (ton) *rampdoor / jetty* dan jumlah suplai harian tiap tongkang yang dikirim oleh perusahaan penyuplai kayu.

Tata Usaha Kayu di TPK Antara PT. Bumi Andalas Permai terdiri dari 2 kegiatan yaitu administrasi kayu dari TPK Antara hingga ke logyard pabrik. Total produksi pembongkaran dari tanggal 01 Maret 2018 sampai 09 Maret 2018 yaitu sebesar 104.995,72 ton, dengan rerata produksi pembongkaran sebesar 11.666.191 ton/hari. *Lose time* pada ponton ukuran 180 *feet* adalah 208,8 menit, *lose time* pada ponton ukuran 240 *feet* adalah 114,02 menit, *lose time* pada ponton ukuran 230 *feet* adalah 197,51 menit.

Kata Kunci : Produksi, TPK Antara, Pembongkaran Kayu.

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**THE ACTVITIY OF TIMBER UNLOADING AT IUPHHK-HT
PT. BUMI ANDALAS PERMAI OGAN KOMERING ILIR REGENCY
SOUTH SUMATRA PROVINCE**

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Abstract

Loading and unloading activities take place at the log pond at PT. Bumi Andalas Permai which become important factor to support pulp and paper production at PT. OKI Pulp and Papers Mills due to log pond PT. BAP receive round wood supply (Acacia) from various supplier companies that cooperate with PT. OKI Pulp and Papers Mills (OPPM). The purpose of research is understood the process of wood administration, the result of timber unloading, and the lose time activity of timber unloading in logpond PT. Bumi Andalas Permai.

The research was conducted at log pond or Marine Transport IUPHHK-HT PT. Bumi Andalas Permai, Bukit Batu Village, Air Sugihan District, Ogan Komering Ilir Regency, South Sumatra Province which was held on March 5th until May 5th, 2018. Data analysis method use tabulation models, and data calculation was analysed by daily tonnage production on contractors, tonnage productivity (tons) of loading equipment, tonnage productivity (tons) of rampdoor / jetty, and daily supply of each barge was sent by timber supplier companies.

Wood administration at log pond PT. Bumi Andalas Permai is wood administration activity from logpond to mills logyard. Total production of timber unloading from March 1st to March 9th, 2018 is 104.995,72 tons per day with average production in the amount of 11.666,191 tons per day and at rampdoor level average production the amount 1.329,06 tons per day. Lose time at a barge size 180 feet is 208,8 minutes, lose time at barge size 240 feet is 114,02 minutes, lose time at barge size 230 feet is 197,51 minutes.

Keywords: Production, Log Pond, Timber Unloading

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