

## DAFTAR ISI

|   |      |
|---|------|
| LEMBAR PENGESAHAN .....                           | i    |
| PERNYATAAN.....                                   | ii   |
| PRAKATA.....                                      | iii  |
| DAFTAR ISI.....                                   | iv   |
| INTISARI.....                                     | viii |
| ABSTRACT.....                                     | ix   |
| BAB I. PENGANTAR.....                             | 1    |
| 1.1 Latar Belakang.....                           | 1    |
| 1.2 Tinjauan Pustaka .....                        | 2    |
| 1.3 Pemilihan Proses .....                        | 5    |
| 1.4 <i>Market Analysis</i> .....                  | 6    |
| 1.5 Pemilihan Lokasi .....                        | 8    |
| BAB II. URAIAN PROSES.....                        | 13   |
| BAB III. SPESIFIKASI BAHAN .....                  | 15   |
| 3.1 Bahan Baku .....                              | 15   |
| 3.2 Produk .....                                  | 17   |
| BAB IV. DIAGRAM ALIR.....                         | 18   |
| 4.1 Diagram Blok Kualitatif.....                  | 18   |
| 4.2 Diagram Blok Kuantitatif.....                 | 19   |
| 4.3 <i>Process Engineering Flow Diagram</i> ..... | 20   |
| BAB V. NERACA MASSA .....                         | 21   |
| 5.1 Neraca Massa Total .....                      | 21   |
| 5.2 Neraca Massa Setiap Alat.....                 | 21   |
| BAB VI. NERACA PANAS.....                         | 25   |
| 6.1 Neraca Panas Total .....                      | 25   |
| 6.2 Neraca Panas Setiap Alat.....                 | 26   |
| BAB VII. SPESIFIKASI ALAT .....                   | 29   |
| 7.1 Tangki Penyimpan Air (T-01).....              | 29   |
| 7.2 Tangki Penyimpan Metanol (T-02).....          | 29   |
| 7.3 Tangki Penyimpan NaOH (T-03).....             | 30   |

|      |   |    |
|------|---|----|
| 7.4  | Tangki Penampung Formaldehid (T-04) .....             | 31 |
| 7.5  | Tangki Penampung Melamin Formaldehid (T-05).....      | 32 |
| 7.6  | Silo Penyimpan Melamin (S-01) .....                   | 33 |
| 7.7  | Silo Penyimpan Resin Melamin Formaldehid (S-02) ..... | 33 |
| 7.8  | <i>Vaporizer</i> (VAP-01) .....                       | 35 |
| 7.9  | <i>Vaporizer</i> (VAP-02) .....                       | 36 |
| 7.10 | <i>Separator Drum</i> (D-01).....                     | 37 |
| 7.11 | <i>Separator Drum</i> (D-02).....                     | 37 |
| 7.12 | Reaktor <i>Fixed-Bed Multitube</i> (R-01).....        | 38 |
| 7.13 | <i>Absorber</i> (ABS-01) .....                        | 39 |
| 7.14 | Reaktor <i>Batch</i> (R-02) .....                     | 39 |
| 7.15 | <i>Spray Dryer</i> (SD-01) .....                      | 40 |
| 7.16 | <i>Cyclone Separator</i> (CY-01) .....                | 41 |
| 7.17 | <i>Cyclone Separator</i> (CY-02) .....                | 41 |
| 7.18 | <i>Blower</i> (B-01).....                             | 42 |
| 7.19 | <i>Blower</i> (B-02).....                             | 42 |
| 7.20 | <i>Blower</i> (B-03).....                             | 43 |
| 7.21 | <i>Blower</i> (B-04).....                             | 43 |
| 7.22 | Kompresor (C-01) .....                                | 43 |
| 7.23 | Pompa (P-01).....                                     | 44 |
| 7.24 | Pompa (P-02).....                                     | 44 |
| 7.25 | Pompa (P-03).....                                     | 45 |
| 7.26 | Pompa (P-04).....                                     | 45 |
| 7.27 | Pompa (P-05).....                                     | 46 |
| 7.28 | Pompa (P-06).....                                     | 47 |
| 7.29 | Pompa (P-07).....                                     | 47 |
| 7.30 | <i>Pneumatic Conveyor</i> (PC-01).....                | 48 |
| 7.31 | <i>Pneumatic Conveyor</i> (PC-02).....                | 48 |
| 7.32 | <i>Heat Exchanger</i> (HE-01).....                    | 50 |
| 7.33 | <i>Heat Exchanger</i> (HE-02).....                    | 51 |
| 7.34 | <i>Heat Exchanger</i> (HE-03).....                    | 52 |
| 7.35 | <i>Heat Exchanger</i> (HE-04).....                    | 53 |

|                                     |  |     |
|-------------------------------------|--|-----|
| 7.36                                | <i>Heat Exchanger (HE-05)</i> .....                  | 54  |
| 7.37                                | <i>Heat Exchanger (HE-06)</i> .....                  | 55  |
| BAB VIII. UTILITAS.....             |  | 56  |
| 8.1                                 | Unit Penyediaan Dan Pengolahan Air .....             | 56  |
| 8.2                                 | <i>Process Flow Diagram</i> Utilitas .....           | 90  |
| 8.3                                 | Unit Pembangkit <i>Steam</i> .....                   | 91  |
| 8.4                                 | Unit Pengolahan Limbah.....                          | 93  |
| 8.5                                 | Unit Penyedia Udara Instrumen .....                  | 98  |
| 8.6                                 | Unit Penyediaan dan Pendistribusian Listrik .....    | 100 |
| BAB IX. <i>PLANT LAYOUT</i> .....   |  | 103 |
| 9.1                                 | <i>Layout</i> Keseluruhan.....                       | 103 |
| 9.2                                 | Layout Alat Proses .....                             | 104 |
| BAB X. PERTIMBANGAN SHE .....       |  | 105 |
| 10.1                                | <i>Safety, Health, and Environment</i> .....         | 105 |
| 10.2                                | <i>Process Safety Management</i> .....               | 106 |
| 10.3                                | <i>Environmental Management System</i> .....         | 109 |
| 10.4                                | Departemen SHE.....                                  | 116 |
| 10.5                                | Identifikasi <i>Hazard</i> Bahan.....                | 119 |
| 10.6                                | Identifikasi Potensi Paparan Bahan Kimia .....       | 124 |
| 10.7                                | Identifikasi <i>Hazard</i> Proses dan Peralatan..... | 127 |
| 10.8                                | Identifikasi <i>Hazard</i> Limbah .....              | 142 |
| BAB XI. ORGANISASI PERUSAHAAN ..... |  | 144 |
| 11.1                                | Bentuk Perusahaan .....                              | 144 |
| 11.2                                | Struktur Organisasi Perusahaan.....                  | 144 |
| 11.3                                | Tugas dan Wewenang.....                              | 146 |
| 11.4                                | Pembagian Jam Kerja Karyawan.....                    | 154 |
| 11.5                                | Sistem Penggajian Karyawan .....                     | 155 |
| 11.6                                | Kesejahteraan Sosial Karyawan .....                  | 156 |
| 11.7                                | Manajemen Produksi .....                             | 158 |
| BAB XII. ANALISIS EKONOMI .....     |  | 161 |
| 12.1                                | Perhitungan Indeks Harga .....                       | 161 |
| 12.2                                | Tingkat Risiko Pabrik.....                           | 163 |

|                            |  |     |
|----------------------------|--|-----|
| 12.3                       | Perhitungan Harga Alat Proses dan Utilitas .....         | 164 |
| 12.4                       | Perhitungan Harga Raw Material Proses dan Utilitas ..... | 169 |
| 12.5                       | Perhitungan Penggajian Karyawan Operator .....           | 171 |
| 12.6                       | Perhitungan Harga Tanah dan Bangunan .....               | 172 |
| 12.7                       | Perhitungan <i>Fixed Capital</i> .....                   | 172 |
| 12.8                       | Perhitungan <i>Manufacturing Cost</i> .....              | 174 |
| 12.9                       | Perhitungan <i>Working Capital</i> .....                 | 175 |
| 12.10                      | Perhitungan <i>General Expenses</i> .....                | 176 |
| 12.11                      | Perhitungan Profit .....                                 | 176 |
| 12.12                      | Analisis Kelayakan <i>Profitability</i> .....            | 177 |
| 12.13                      | <i>Sensitivity Analysis</i> .....                        | 182 |
| BAB XIII. KESIMPULAN ..... |  | 184 |
| DAFTAR PUSTAKA .....       |  | 185 |
| LAMPIRAN .....             |  | 189 |
|                            | Reaktor <i>Fixed-Bed Multitube</i> (R-01) .....          | 190 |
|                            | Reaktor <i>Batch</i> (R-02) .....                        | 223 |