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**The Efficacy of Memantine in the Treatment of Vascular Dementia Patients: A Systematic Review**  
Maira Naya Paritra, Dr. dr. Abdul Gofir, Sp.S(K), M.Sc., Dr. Dhite Bayu Nugroho, S.Ked. MSc. PhD.  
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VASCULAR DEMENTIA: A SYSTEMATIC REVIEW**

**THESIS**

Presented to fulfill the requirements of obtaining the  
Bachelor of Medicine degree of Universitas Gadjah Mada



Written by:

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**FACULTY OF MEDICINE, PUBLIC HEALTH AND NURSING  
UNIVERSITAS GADJAH MADA  
YOGYAKARTA**

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## RATIFICATION PAGE

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Submitted by:

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