



TABLE OF CONTENTS

Abstract.....	i
Foreword.....	ii
TABLE OF CONTENTS	iii
LIST OF FIGURES	v
LIST OF TABLES	vi
LIST OF ABBREVIATIONS	vii
CHAPTER I INTRODUCTION	1
1.1 Problem Statement.....	2
1.2 Research Questions	3
1.3 Research Objectives	3
1.4 Delimitations	3
1.5 Thesis Structure	4
CHAPTER II BACKGROUND	5
2.1 Overview of the Technical WWTP Operations.....	5
2.2 Description of Study Area and Relevant Stakeholders	6
2.3 Overview of SFR Operations	8
2.2.1 Current Operation.....	8
2.2.2 Alternative Operation	9
2.3 Previous Impact Assessment Studies for WWTP	11
2.3.1 LCA and LCCA Studies.....	11
2.3.2 Environmental Performance of WWTPs.....	14
2.3.3 Economic Performance of WWTPs	15
2.4 Reflections	18
CHAPTER III LIFE CYCLE ASSESSMENTS OF WWTP	20
3.1 Goal and Scope Definition	20
3.2 Assumption and Limitation	21
3.3 Cut-off Criteria	22
3.4 Impact Assessment Method.....	22
3.5 LCI for Main Study	23
3.6 LCI for Sensitivity Analysis	27
3.7 Cost Breakdown for LCCA	28
3.7.1 Capital and Operational Expenses.....	29
3.7.2 Environmental Cost.....	30
CHAPTER IV RESULTS AND DISCUSSION	31
4.1 Results from Environmental Performance Assessment	31
4.1.1 Current Operation.....	31
4.1.2 Comparative Assessment with Planned Operation	37
4.2 Comparative Results from SimaPro and Excel	38
4.3 Sensitivity Analysis.....	39
4.4 Uncertainty Analysis	41
4.5 Results from Economic Performance Assessment	42



4.5.1 Environmental cost.....	42
4.5.2 Life Cycle Costing.....	43
4.5.3 Relevance of Other Costing Methodologies	44
4.6 Practical Implication and Circular Business Strategies.....	46
CHAPTER V CONCLUSION AND RECOMMENDATION	49
5.1 Conclusion.....	49
5.2 Recommendation.....	50
REFERENCES	52
APPENDIXES.....	61
APPENDIX 1: Other Background Information.....	61
A1.1: Introduction to Wastewater and WWTP	61
A1.2: Historical of wastewater management in Norway.....	61
A1.3: Statistics of WWTPs in Norway.....	62
A1.4: Effluent Discharge Criteria.....	63
APPENDIX 2: Theoretical Framework.....	65
A2.1: LCA Methodology.....	65
A2.2: Calculation of LCC and NPV	70
APPENDIX 3: DOSCON Sensors and Auto-Analyzer.....	73
A3.2: Summary and documentation of online communication, site visits.....	74
APPENDIX 4: Supplementary LCA and LCCA.....	76
A4.1: Inventory Data Completeness Check for Gate-to-Gate Phase	76
A4.2: Pedigree Matrix	77
A4.3: Electricity Consumption Data	78
A4.4: LCIA of Existing WWTP Operation per FU Using Manual LCA	80
A4.5: Comparison SimaPro and Excel	84
A4.6: Capital and Operational Costs Data	86