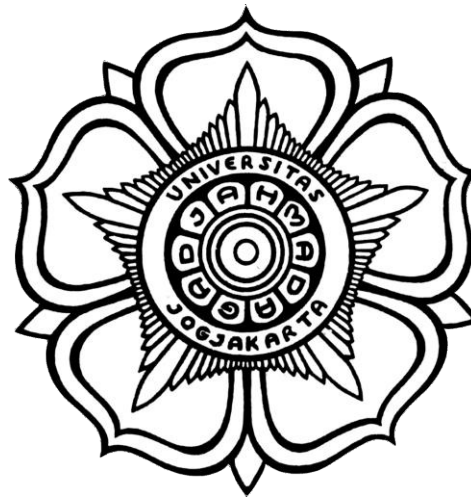


**THE POTENTIAL OF INAPPROPRIATE MEDICATION USE IN  
OUTPATIENT GERIATRIC BASED ON BEER'S CRITERIA 2019**

**THESIS**

To fulfill some of the requirement to obtain a bachelor's degree  
S-1 Medical Study Program



Submitted by:

**Siti Nur Fatimah Solekhuudin**

**21/475183/KU/22985**

**PROGRAM STUDI KEDOKTERAN  
FAKULTAS KEDOKTERAN, KESEHATAN MASYARAKAT DAN  
KEPERAWATAN  
UNIVERSITAS GADJAH MADA  
YOGYAKARTA**

**2024**

## APPROVAL PAGE

#### DECLARATION PAGE

I am the undersigned:

Name : Siti Nur Fatimah Solekhudin

NIM : 21/475183/KU/22985

Registered year : 2021

Study program : International Medicine

Faculty : Kedokteran, Kesehatan Masyarakat, dan Keperawatan

I declare that in this thesis there are no works that have been submitted to obtain a degree in higher education, and to the best of my knowledge there are no works or opinions that have been written or published by other people, except those that are written in this manuscript and mentioned in the bibliography.

I hereby declare that this scientific document is free from elements of plagiarism and if this thesis scientific document is later proven to be plagiarism or the work of other authors and/or deliberately submitting works or opinions of the author's work, then the author is willing to accept academic sanctions and / or applicable legal sanctions.

Yogyakarta, 29 January 2024

The author,



Siti Nur Fatimah Solekhudin  
21/475183/KU/22985

APPROVAL

THE POTENTIAL OF INAPPROPRIATE MEDICATION USE IN  
OUTPATIENT GERIATRIC BASED ON BEER'S CRITERIA 2019

THESIS

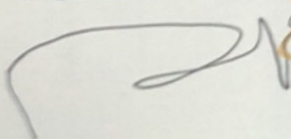
To Fulfill Part of the Requirements  
Obtaining the Degree of Bachelor of Medicine  
Universitas Gadjah Mada

Submitted by:

**SITI NUR FATIMAH SOLEKHUUDIN**  
**21/475183/KU/22985**

Has been examined and disseminated  
On the date of 29 January 2024

Examiner 1



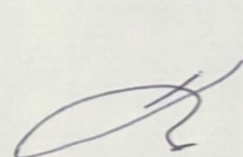
DR. dr. Probosuseno, SpPD, K-Ger (K),  
FINASIM, SE, MM  
NIP: 196203221988021001

Examiner 2



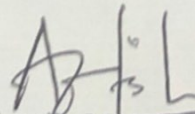
dr. Raden Bowo Pramono, Sp.PD-  
KEMD (K)  
NIP: 121195901201601101

Examiner 3



Dr. dr. Neneng Ratnasari, SpPD.,  
KGEH, FINASIM  
NIP: 196305221988032001

Acknowledge,  
Head of Medicine Study Program  
Faculty of Medicine, Public Health, and Nursing  
Universitas Gadjah Mada



Dr. dr. Denny Agustini, M. Kes., AIFM, AIFO-K  
NIP: 196908221996012001