

## DAFTAR PUSTAKA

- Ahmad, A., & Anis, S. (2018). Pengaruh Debit Air Pendingin dan Posisi Kondensor Terhadap Hasil Kondensasi Pirolisis Getah Pinus. *SAINTEKNOL Jurnal Sains Dan Teknologi*, 16(1), 13–20. <https://doi.org/https://doi.org/10.15294/sainteknol.v16i1.16421>
- Aisyah, R., & Hiola, S. K. Y. (2017). *Ekonomi Mikro* (R. Rustan, Ed.). CV Inti Mediatama.
- Anto, A. (2020). *Rempah Rempah dan Minyak Atsiri*. Penerbit Lakeisha. [https://www.google.co.id/books/edition/REMPAH\\_REMPAH\\_DAN\\_MINYAK\\_ATSIRI/IKj5DwAAQBAJ?hl=en&gbpv=0](https://www.google.co.id/books/edition/REMPAH_REMPAH_DAN_MINYAK_ATSIRI/IKj5DwAAQBAJ?hl=en&gbpv=0)
- Ariani, S. R. D., Fahma, I. N., Wijaya, F. N. A., & Prasetyawati, A. N. (2019). *Minyak Atsiri Temu Putih, Temu Ireng dan Temu Mangga: Identifikasi Komponen Kimia, Aktivitas Antioksidan dan Antibakteri serta Uji Hedonik Sebagai Aromaterapi Pengharum Ruangan*. Uwais Inspirasi Indonesia. [https://www.google.co.id/books/edition/Minyak\\_Atsiri\\_Temu\\_Putih\\_Temu\\_Ireng\\_dan/\\_PykEAAAQBAJ?hl=en&gbpv=1](https://www.google.co.id/books/edition/Minyak_Atsiri_Temu_Putih_Temu_Ireng_dan/_PykEAAAQBAJ?hl=en&gbpv=1)
- Armando, R. (2009a). *Memproduksi 15 Minyak Asiri Berkualitas*. Niaga Swadaya. <https://books.google.co.id/books?id=WBlkvOdKIIUC>
- Armando, R. (2009b). *Memproduksi 15 Minyak Asiri Berkualitas*. Penebar Swadaya. [https://www.google.co.id/books/edition/Memproduksi\\_15\\_Minyak\\_Asiri\\_Berkualitas/WBlkvOdKIIUC?hl=en&gbpv=1&dq=Memproduksi+15+Minyak+Asiri+Berkualitas&pg=PA98&printsec=frontcover](https://www.google.co.id/books/edition/Memproduksi_15_Minyak_Asiri_Berkualitas/WBlkvOdKIIUC?hl=en&gbpv=1&dq=Memproduksi+15+Minyak+Asiri+Berkualitas&pg=PA98&printsec=frontcover)
- Arrijani, K. and A. K. (2017). Characteristics of clove leaf essential oil ( *Eugenia aromatica* o . k ) in various range of elevation. *Journal of Medicinal Plants Studies*, 5(5), 27–32. <https://www.plantsjournal.com/archives/2017/vol5issue5/PartA/5-4-22-563.pdf>
- Asiah, N., Nurenik, N., David, W., & Djaeni, M. (2020). *Teknologi Pascapanen Bahan Pangan*. Deepublish Publisher. [https://www.google.co.id/books/edition/Teknologi\\_Pascapanen\\_Bahan\\_Pangan/aQUIEAAAQBAJ?hl=en&gbpv=1&dq=Teknologi+Pascapanen+Bahan+Pangan&pg=PA27&printsec=frontcover](https://www.google.co.id/books/edition/Teknologi_Pascapanen_Bahan_Pangan/aQUIEAAAQBAJ?hl=en&gbpv=1&dq=Teknologi+Pascapanen+Bahan+Pangan&pg=PA27&printsec=frontcover)
- Badan Pusat Statistik. (2015). *Analisis Tematik ST2013 Subsektor Daya Saing dan Pemetaan Peremajaan Komoditi Perkebunan* (S. Sutomo, Ed.). CV Nario Sari.
- Badan Pusat Statistik. (2021, Oktober 1). *PDB Seri 2010 (Milyar Rupiah)*, 2021. <https://www.bps.go.id/indicator/11/65/2/-seri-2010-pdb-seri-2010.html>
- Badan Standardisasi Nasional. (2006). SNI 06-2387-2006 Minyak Daun Cengkih. Dalam *Standar Nasional Indonesia*.
- Blank, A. F., Arrigoni-Blank, M. de F., Bacci, L., Junior, L. M. C., & Nizio, D. A. de C. (2019). Chemical Diversity and Insecticidal and Anti-tick Properties of Essential Oils of Plants from Northeast Brazil. Dalam S. Malik (Ed.), *Essential Oil Research Trends in Biosynthesis, Analytics, Industrial Applications and Biotechnological Production* (hlm. 237–239). Springer International

Publishing.

[https://www.google.co.id/books/edition/Essential\\_Oil\\_Research/OW2cDwAAQBAJ?hl=en&gbpv=1](https://www.google.co.id/books/edition/Essential_Oil_Research/OW2cDwAAQBAJ?hl=en&gbpv=1)

Budiman, A. (2021). *Distilasi Teori dan Pengendalian Operasi*. UGM Press.  
[https://www.google.co.id/books/edition/Distilasi\\_Teori\\_dan\\_Pengendalian\\_Operasi/7LwYEAAAQBAJ?hl=en&gbpv=0](https://www.google.co.id/books/edition/Distilasi_Teori_dan_Pengendalian_Operasi/7LwYEAAAQBAJ?hl=en&gbpv=0)

Charoonratana, T. (2022a). Clove (*Syzygium Aromaticum*): Cultivation, Composition and Applications. Dalam M. F. Ramadan (Ed.), *Clove (Syzygium Aromaticum) Chemistry, Functionality and Applications* (hlm. 128–129). Elsevier Science.  
[https://www.google.co.id/books/edition/Clove\\_Syzygium\\_aromaticum/bch6EAAAQBAJ?hl=en&gbpv=0](https://www.google.co.id/books/edition/Clove_Syzygium_aromaticum/bch6EAAAQBAJ?hl=en&gbpv=0)

Charoonratana, T. (2022b). Clove (*Syzygium aromaticum*) Volatiles. Dalam M. F. Ramadan (Ed.), *Clove (Syzygium Aromaticum) Chemistry, Functionality and Applications* (hlm. 117–149). Elsevier Science.  
[https://www.google.co.id/books/edition/Clove\\_Syzygium\\_aromaticum/bch6EAAAQBAJ?hl=en&gbpv=1](https://www.google.co.id/books/edition/Clove_Syzygium_aromaticum/bch6EAAAQBAJ?hl=en&gbpv=1)

Chemat, F., & Strube, J. (2016). *Green Extraction of Natural Products*. Wiley.

Dahlani, L. (2019). *Kapita Selekta Manajemen dan Agribisnis Perkebunan*. IPB Press.

Dang, T., Teng, J., Chu, J., Xu, T., Huang, S., Jin, S., & Zheng, J. (2018). Single-Phase Heat Transfer and Fluid Flow Phenomena of Microchannel Heat Exchangers. Dalam E. Miller (Ed.), *Heat Exchanger Design Handbook* (hlm. 265–288). University Publications,.

David, W., Aurino, D., & Djamaris, R. A. (2018). *Metode Statistik Untuk Ilmu dan Teknologi Pangan*. Penerbitan Universitas Bakrie.

Dinas Pertanian dan Perkebunan Provinsi Jawa Tengah. (2021). *Data Luas Lahan dan Produksi Perkebunan 2021*. <https://Data.Jatengprov.Go.Id/>.

Direktorat Jenderal Perkebunan Kementerian Pertanian. (2016). *Statistik Perkebunan Indonesia 2015-2017 Cengkeh* (D. D. Hendaryati & Y. Arianto, Ed.). Sekretariat Direktorat Jenderal Perkebunan.

Dutta, B. K. (2009). *Principles of Mass Transfer and Seperation Processes*. PHI Learning Private Limited.  
[https://www.google.co.id/books/edition/PRINCIPLES\\_OF\\_MASS\\_TRANSFER\\_AND\\_SEPERATI/a6uMtgoxjyIC?hl=en&gbpv=1](https://www.google.co.id/books/edition/PRINCIPLES_OF_MASS_TRANSFER_AND_SEPERATI/a6uMtgoxjyIC?hl=en&gbpv=1)

Faas, P. (2013). *Around the Roman Table*. Pan Macmillan.  
<https://books.google.co.id/books?id=Xnzzaq9or-0C>

Fingas, M. (2014). *Handbook of Oil Spill Science and Technology*. Wiley.  
[https://www.google.co.id/books/edition/Handbook\\_of\\_Oil\\_Spill\\_Science\\_and\\_Techno/ddu5BgAAQBAJ?hl=en&gbpv=1&dq=Handbook+of+Oil+Spill+Science+and+Technology&pg=PA95&printsec=frontcover](https://www.google.co.id/books/edition/Handbook_of_Oil_Spill_Science_and_Techno/ddu5BgAAQBAJ?hl=en&gbpv=1&dq=Handbook+of+Oil+Spill+Science+and+Technology&pg=PA95&printsec=frontcover)

Forrest, J. Y.-L., & Liu, S. (2010). *Advances in Grey Systems Research*. Springer.

Gajić, D., & Buchbauer, G. (2020). Influence of Air on Essential Oil Constituents. Dalam G. Buchbauer & K. H. C. Baser (Ed.), *Handbook of Essential Oils Science, Technology, and Applications* (3rd Edition, hlm. 1005–1007). CRC Press.

- Hadiutomo, K. (2012). *Mekanisasi Pertanian*. IPB Press.
- Hall, S. (2012). *Rules of Thumb for Chemical Engineers* (5th Edition). Elsevier Science.  
[https://www.google.co.id/books/edition/Rules\\_of\\_Thumb\\_for\\_Chemical\\_Engineers/dPWtbhdeVekC?hl=en&gbpv=1](https://www.google.co.id/books/edition/Rules_of_Thumb_for_Chemical_Engineers/dPWtbhdeVekC?hl=en&gbpv=1)
- Hanafie, R. (2010). *Pengantar Ekonomi Pertanian* (R. Fiva, Ed.). CV Andi Offset.
- Hardani, Idawati, S., Rahim, A., Ningrum, D. M., Ghozaly, M. R., Hartanto, F. A. D., Ulya, T., Dewi, I. K., & Pertiwi, A. D. (2022). *Buku Ajar Farmasi Fisika*. Penerbit Samudra Biru.  
[https://www.google.co.id/books/edition/BUKU\\_AJAR\\_FARMASI\\_FISIKA/M0BgEAAAQBAJ?hl=en&gbpv=0](https://www.google.co.id/books/edition/BUKU_AJAR_FARMASI_FISIKA/M0BgEAAAQBAJ?hl=en&gbpv=0)
- Harris, N. (2017). *Introduction to Heat Transfer*. Library Press.
- Hedden, P. (2012). The Use of Combined Gas Chromatography-Mass Spectrometry in the Analysis of Plant Growth Substances. Dalam H. F. Linskens & J. F. Jackson (Ed.), *Gas Chromatography Mass Spectrometry* (Vol. 3, hlm. 1–2). Springer-Verlag.  
[https://www.google.co.id/books/edition/Gas\\_Chromatography\\_Mass\\_Spectrometry/jbTtCAAAQBAJ?hl=en&gbpv=0](https://www.google.co.id/books/edition/Gas_Chromatography_Mass_Spectrometry/jbTtCAAAQBAJ?hl=en&gbpv=0)
- Henderson, G. R. (2011). *Six Sigma Quality Improvement with Minitab* (Second Edition). Wiley.
- Humairoh, A. (2019). *Pengaruh Perajangan terhadap Rendemen dan Kualitas Minyak Atsiri Daun Cengkeh (*Syzygium aromaticum* L) dari Beberapa Varietas* [Skripsi]. Universitas Gadjah Mada.
- Hutabarat, J. (2022). *Pengantar Teknik Industri*. Media Nusa Creative (MNC Publishing). <https://books.google.co.id/books?id=9glZEAAAQBAJ>
- Iskandar, S. (2017). *Ilmu Kimia Teknik*. Deepublish.  
[https://www.google.co.id/books/edition/Ilmu\\_Kimia\\_Teknik/S8dEDwAAQBAJ?hl=en&gbpv=1](https://www.google.co.id/books/edition/Ilmu_Kimia_Teknik/S8dEDwAAQBAJ?hl=en&gbpv=1)
- Johansen, J. D., Frosch, P. J., & Lepoittevin, J. P. (2010). *Contact Dermatitis* (Fifth). Springer Berlin Heidelberg.  
<https://books.google.co.id/books?id=sSHIWSOiroC>
- Julianto, T. S. (2016). *Minyak Atsiri Bunga Indonesia*. Deepublish.  
[https://www.google.co.id/books/edition/Minyak\\_Atsiri\\_Bunga\\_Indonesia/wc2EDwAAQBAJ?hl=en&gbpv=1&dq=Minyak+Atsiri+Bunga+Indonesia&pg=PR9&printsec=frontcover](https://www.google.co.id/books/edition/Minyak_Atsiri_Bunga_Indonesia/wc2EDwAAQBAJ?hl=en&gbpv=1&dq=Minyak+Atsiri+Bunga+Indonesia&pg=PR9&printsec=frontcover)
- Junaedi, J. (2014). *Petani Tanpa Tapal Batas*. UB Press.  
<https://books.google.co.id/books?id=PR9QDwAAQBAJ>
- Junkes, C. F. de O., Neis, F. A., Costa, F. de, Yendo, A. C. A., & Fett-Neto, A. G. (2019). *Brazilian Medicinal Plants* (L. V. Modolo & M. A. Foglio, Ed.). CRC Press.  
[https://www.google.co.id/books/edition/Brazilian\\_Medicinal\\_Plants/LCeDwAAQBAJ?hl=en&gbpv=1](https://www.google.co.id/books/edition/Brazilian_Medicinal_Plants/LCeDwAAQBAJ?hl=en&gbpv=1)
- Kementerian Pertanian RI. (2021, Oktober 1). *Luas Areal Cengkeh Menurut Provinsi di Indonesia, 2017-2021*. <https://Pertanian.Go.Id>.  
<https://www.pertanian.go.id/home/index.php?show=repo&fileNum=225>

- Krishnaiah, K., & Shahabudeen, P. (2012a). *Applied Design of Experiments and Taguchi Methods*. PHI Learning Private Limited.
- Krishnaiah, K., & Shahabudeen, P. (2012b). *Applied Design of Experiments and Taguchi Methods*. PHI Learning Private Limited.
- Latumahina, F. S., Wattimena, C. M. A., Mustamu, S., Komul, Y. D., Pietersz, J. H., & Kewilaa, V. L. N. (2022). *Potensi Hasil Hutan Bukan Kayu untuk Peningkatan Nilai Ekonomi Masyarakat di Kabupaten Seram Bagian Barat* (M. Tjoa, J. Mattinahoru, & E. Novita, Ed.). Penerbit Adab. <https://books.google.co.id/books?id=YNIsEAAAQBAJ>
- Lieberman, N. P., & Lieberman, E. T. (2014). *A Working Guide to Process Equipment* (4th ed.). McGraw-Hill Education. [www.mhprofessional.com](http://www.mhprofessional.com).
- Liu, S., & Lin, Y. (2010). *Grey Systems Theory and Applications* (D. Braha, K. Friston, H. Haken, J. Kacprzyk, S. Kelso, J. Kurths, P. Schuster, F. Schweitzer, E. Zürich, & D. Sornette, Ed.). Springer-Verlag.
- Long, N. V. D., & Lee, M. (2017). *Advances in Distillation Retrofit*. Dalam *Advances in Distillation Retrofit*. Springer Singapore. <https://doi.org/10.1007/978-981-10-5901-8>
- Loppies, J. E., Wahyudi, R., Ardiansyah, A., Rejeki, E. S., & Winaldi, A. (2021). Kualitas Minyak Atsiri Daun Cengkih yang Dihasilkan dari Berbagai Waktu Penyulingan. *Jurnal Industri Hasil Perkebunan*, 16(2), 89–96. <https://doi.org/http://dx.doi.org/10.33104/jihp.v16i2.7489>
- Lutfi, M., Andjani, K., Ilhamuddin, I., Utami, H. N., & Afifah, F. N. (2020). Appropriate technology application of traditional clove oil production, effort to up-grade quality. *Advances in Food Science, Sustainable Agriculture and Agroindustrial Engineering*, 3(2), 75–80. <https://doi.org/10.21776/ub.afssaae.2020.003.02.5>
- Machdar, I. (2015). *Dasar Sintesis Proses dan Prarancangan Pabrik Kimia*. Syiah Kuala University Press. [https://www.google.co.id/books/edition/Dasar\\_Sintesis\\_Proses\\_dan\\_Prarancangan\\_P/97K-DwAAQBAJ?hl=en&gbpv=1](https://www.google.co.id/books/edition/Dasar_Sintesis_Proses_dan_Prarancangan_P/97K-DwAAQBAJ?hl=en&gbpv=1)
- Mahfud, M., & Sabara, Z. (2018). *Industri Kimia Indonesia*. Deepublish. <https://books.google.co.id/books?id=y4RJDwAAQBAJ>
- Mappa, N., & Sahlan, S. (2022). *Analisis Proyek Agribisnis*. CV Azka Pustaka. [https://www.google.co.id/books/edition/Analisis\\_Proyek\\_Agribisnis/g1Z-EAAAQBAJ?hl=en&gbpv=1](https://www.google.co.id/books/edition/Analisis_Proyek_Agribisnis/g1Z-EAAAQBAJ?hl=en&gbpv=1)
- McMaster, M. C. (2011). *GC / MS A Practical User's Guide*. Wiley.
- Mulyani, S., Purwanto, P., & Sudarsono, S. (2021). *Minyak Atsiri Tumbuhan Obat* (P. Purwanto & S. Sudarsono, Ed.). Gadjah Mada University Press.
- National Center for Biotechnology Information. (2023). *Eugenol & Caryophyllene*. PubChem Compound Summary for CID 3314, Eugenol & PubChem Compound Summary for CID 5281515, Caryophyllene. <https://pubchem.ncbi.nlm.nih.gov/compound/Eugenol>
- Nurhayati, D. R., & Yusoff, S. F. B. (2022). *Herbal dan Rempah* (D. R. Nurhayati, Ed.). Scopindo Media Pustaka. <https://books.google.co.id/books?id=f-txEAAAQBAJ>



- Obiwan, O. (2021). *Metode dan Cara Budidaya Cengkeh* (Tim Elementa, Ed.). Elementa Media. <https://books.google.co.id/books?id=3Kl4EAAAQBAJ>
- Olujic, Ž. (2014). Vacuum and High-Pressure Distillation. Dalam A. Górak & Ž. Olujic (Ed.), *Distillation: Equipment and Processes* (hlm. 295–317). Elsevier.
- Pattanayak, L., Padhi, B. N., & Kodamasingh, B. (2019). Thermal performance assessment of steam surface condenser. *Case Studies in Thermal Engineering*, 14. <https://doi.org/https://doi.org/10.1016/j.csite.2019.100484>
- Perdana, L. R., Lutfi, M., & Hendrawan, Y. (2015). Uji Performansi Unit Penyulingan Uap Daun Cengkeh Skala Laboratorium dengan Pretreatment Pencacahan Daun The Performance Testing of Laboratory Scale's Steam Distillation Of Clove Leaves With Cut-up Pretreatment in Leaves. *Jurnal Keteknikan Pertanian Tropis Dan Biosistem*, 3(3), 295–302. <https://jkptb.ub.ac.id/index.php/jkptb/article/view/297>
- Peter, K. v. (2012). *Handbook of Herbs and Spices* (Second Edition). Elsevier Science. <https://books.google.co.id/books?id=P4FwAgAAQBAJ>
- Prabhu, T. L. (2021). *FINANCIAL ACCOUNTING: All Objectives of Financial Accounting and Components of Financial Statement*. NestFame Creations Pvt Ltd. <https://books.google.co.id/books?id=mHsvEAAAQBAJ>
- Priddy, K. L., & Keller, P. E. (2005). *Artificial Neural Networks*. SPIE Press. [https://www.google.co.id/books/edition/Artificial\\_Neural\\_Networks/BrnHR7esWmkC?hl=en&gbpv=1](https://www.google.co.id/books/edition/Artificial_Neural_Networks/BrnHR7esWmkC?hl=en&gbpv=1)
- Putri, W. D. R., & Fibrianto, K. (2018). *Rempah untuk Pangan dan Kesehatan*. Universitas Brawijaya Press. [https://www.google.co.id/books/edition/Rempah\\_untuk\\_Pangan\\_dan\\_Kesehatan/GymJDwAAQBAJ?hl=en&gbpv=0](https://www.google.co.id/books/edition/Rempah_untuk_Pangan_dan_Kesehatan/GymJDwAAQBAJ?hl=en&gbpv=0)
- Pybus, D., & Sell, C. (2007). *The Chemistry of Fragrances*. Royal Society of Chemistry. <https://books.google.co.id/books?id=dG0oDwAAQBAJ>
- Raffic, Nm., Babu, D., & Nowfel, A. (2020). Pilot Testing of FDM Samples by Taguchi's L4 Orthogonal Array and Multi Response Optimization using GRA and DEAR Approaches. *International Research Journal of Engineering and Technology*, 7(5), 1438–1450. [www.irjet.net](http://www.irjet.net)
- Rahman, A. J., Hermansyah, D. A., Aladjai, E., Imran, M., Alimuddin, M. R., Arizona, N., & Halim, R. (2013). *Ekspedisi Cengkeh* (E. Puthut, Ed.). Penerbit Ininnnawa.
- Ramadan, M. F. (2022). *Clove (*Syzygium aromaticum*): Chemistry, Functionality and Applications*. Elsevier Science. <https://books.google.co.id/books?id=bch6EAAAQBAJ>
- Rehatta, H., Marasabessy, D. A., & Sopalauw, S. H. (2019). Produktivitas Cengkih Hutan (*Syzygium obtusifolium* L.) di Kecamatan Leihitu Kabupaten Maluku Tengah. *Jurnal Budidaya Pertanian*, 15(1), 31–37. <https://doi.org/10.30598/jbdp.2019.15.1.31>
- Rifai, Y. (2020). *Pengaruh Metode Distilasi dan Interval Waktu Ekstraksi Minyak terhadap Rendemen dan Kualitas Minyak Atsiri Daun Cengkeh (*Syzygium aromaticum* L.)* [Skripsi]. Universitas Gadjah Mada.

- Rubin, J., Axe, J., & Bollinger, T. (2017). *Essential Oils: Ancient Medicine for a Modern World*. Destiny Image, Incorporated. <https://books.google.co.id/books?id=tteTDgAAQBAJ>
- Sastrohamidjojo, H. (2017). *Kimia Minyak Atsiri* (S. Siti, Ed.; Cetakan Ketiga). Gadjah Mada University Press.
- Setyanto, N. W., & Lukodono, R. P. (2017). *Teori dan Aplikasi Desain Eksperimen Taguchi dalam Melakukan Penelitian*. Universitas Brawijaya Press. <https://books.google.co.id/books?id=YchTDwAAQBAJ>
- Sharangi, A. B. (2018). *Indian Spices: The Legacy, Production and Processing of India's Treasured Export* (A. B. Sharangi, Ed.). Springer International Publishing. <https://books.google.co.id/books?id=Wq9SDwAAQBAJ>
- Sharma, S., Deshar, R., Rianse, U., Kusmaryono, Y., Zamrun F.M, Analuddin, Sahidin, I., & Rahim, S. (2015). *Proceeding Celebes International Conference on Diversity of Wallacea's Line (CICDWL 2015): Sustainable Management of Geological, Biological, and Cultural Diversities of Wallacea's Line toward A Millennium Era*. Unhalu Press. <https://books.google.co.id/books?id=dTEhEAAAQBAJ>
- Siagian, P. (2022). *Pengantar Perpindahan Panas* (J. Simarmata, Ed.). Yayasan Kita Menulis.
- Singh, P., Banda, B., Bahadur, S., College, E., & Singh, L. (2019). Investigation into Surface Roughness in A Turning Operation Using Taguchi Technique. *VSRD International Journal of Mechanical, Civil, Automobile and Production Engineering*, 9(6), 1–12. <https://www.researchgate.net/publication/336312414>
- Smith, C. L. (2012). *Distillation Control An Engineering Perspective*. Smith. [https://www.google.co.id/books/edition/Distillation\\_Control/IC5IqHDsGpcC?hl=en&gbpv=0](https://www.google.co.id/books/edition/Distillation_Control/IC5IqHDsGpcC?hl=en&gbpv=0)
- Sorensen, E. (2014). Principles of Binary Distillation. Dalam *Distillation: Fundamentals and Principles* (Górak, Andrzej, hlm. 153–154). Elsevier. <http://elsevier.com/locate/permissions>,
- Stichlmair, J. G., Klein, H., & Rehfeldt, S. (2021). *Distillation Principles and Practice* (2th ed.). Wiley. <https://www.google.co.id/books/edition/Distillation/vXUvEAAAQBAJ?hl=en&gbpv=1>
- Sudarsono, S., & Purwantini, I. (2021). *Standardisasi Obat Herbal* (P. Purwanto, Ed.). Gadjah Mada University Press. [https://www.google.co.id/books/edition/Standardisasi\\_Obat\\_Herbal/Vu94EAAAQBAJ?hl=en&gbpv=1](https://www.google.co.id/books/edition/Standardisasi_Obat_Herbal/Vu94EAAAQBAJ?hl=en&gbpv=1)
- Suharman, S. (2020). *Tanaman Potensial Berkhasiat Obat Cengkeh Temulawak Jahe Kunyit Kencur Serai*. Deepublish. <https://books.google.co.id/books?id=8cADEAAAQBAJ>
- Sukardiman, S., Agil, M., Prajogo, B., & Rahman, A. (2020). *Buku Ajar Farmakognosi Jilid 1*. Airlangga University Press. [https://www.google.co.id/books/edition/Buku\\_Ajar\\_Farmakognosi\\_Jilid\\_1/0JnIDwAAQBAJ?hl=en&gbpv=0](https://www.google.co.id/books/edition/Buku_Ajar_Farmakognosi_Jilid_1/0JnIDwAAQBAJ?hl=en&gbpv=0)

- Sulaksana, J. (2015). Analisis Nilai Tambah Usaha Penyulingan Minyak Daun Cengkeh (Suatu Kasus di Desa Sukasari Kidul Kecamatan Argapura Kabupaten Majalengka). Dalam *Jurnal Ilmu Pertanian dan Peternakan* (Vol. 3). <https://jurnal.unma.ac.id/index.php/AG/article/view/53>
- Supriati, H. S., Riyanta, A. B., Amananti, W., Hariyanto, Y. A., Kusnadi, K., Khoiriyah, M., Kusumaningtyas, F. A., Mahardika, M. P., Suradnyana, I. G. M., Suen, N. M. D. S., Nurcahyo, H., & Maimunah, S. (2022). *Fisika Farmasi Sains dan Terapan*. Kaizen Media Publishing. [https://www.google.co.id/books/edition/Fisika\\_Farmasi/S2ygEAAAQBAJ?hl=en&gbpv=0](https://www.google.co.id/books/edition/Fisika_Farmasi/S2ygEAAAQBAJ?hl=en&gbpv=0)
- Syah, D. (2018). *Pengantar Teknologi Pangan* (T. Triyanto & Y. H. E. Frandy, Ed.). IPB Press.
- Taguchi, G., Chowdhury, S., & Wu, Y. (2005). *Taguchi's Quality Engineering Handbook* (S. Taguchi & H. Yano, Ed.). John Wiley & Sons, Inc.
- Ummah, R., Mastuti, L., & Humaidah, S. (2020). Perbedaan Pencacahan Daun Cengkeh Varietas Zanzibar (*Syzygium aromaticum* L.) Terhadap Hasil Minyak Atsiri. *Agriprima : Journal of Applied Agricultural Sciences*, 4(1), 71–82. <https://doi.org/10.25047/agriprima.v4i1.322>
- Verma, D. K., & Goyal, M. R. (2017). *Engineering Interventions in Foods and Plants*. Apple Academic Press.
- Waziroh, E., Ali, D. Y., & Istianah, N. (2017). *Proses Termal pada Pengolahan Pangan* (Tim UB Press, Ed.). UB Press. [https://www.google.co.id/books/edition/Proses\\_Termal\\_pada\\_Pengolahan\\_Pangan/ivtIDwAAQBAJ?hl=en&gbpv=0](https://www.google.co.id/books/edition/Proses_Termal_pada_Pengolahan_Pangan/ivtIDwAAQBAJ?hl=en&gbpv=0)
- Weiss, E. A. (2002). *Spice Crops*. CABI Publishing. [https://www.google.co.id/books/edition/Spice\\_Crops/RqqTdAwXev4C?hl=en&gbpv=1](https://www.google.co.id/books/edition/Spice_Crops/RqqTdAwXev4C?hl=en&gbpv=1)
- Yulianti, S., & Satuhu, S. (2012). *Panduan Lengkap Minyak Asiri* (B. Prasetya, Ed.). Penebar Swadaya.
- Zellner, B. d'Acampora, Dugo, P., Dugo, G., & Mondello, L. (2010). Analysis of Essential Oils. Dalam K. Husnu Can Baser & G. Buchbauer (Ed.), *Handbook of Essential Oils: Science, Technology, and Applications* (hlm. 152–159). CRC Press.