



DAFTAR PUSTAKA

- Amiri, A., Øye, G., & Sjöblom, J., 2011. Temperature and pressure effects on stability and gelation properties of silica suspensions. *Colloids and Surfaces A: Physicochemical and Engineering Aspects*, 378(1-3), 14–21. <https://doi.org/10.1016/j.colsurfa.2011.01.048>
- Argyle, M., Bartholomew, C., 2015. Heterogeneous Catalyst Deactivation and Regeneration: A Review. *Catalysts* 5. <https://doi.org/10.3390/catal5010145>
- Arslanoğlu, H., Yaraş, A., 2019. Recovery of precious metals from spent Mo–Co–Ni/Al₂O₃ catalyst in organic acid medium: Process optimization and kinetic studies. *Petroleum Science and Technology* 37. <https://doi.org/10.1080/10916466.2019.1618867>
- Arteaga, A., Fierro, J.L.G., Grange, P., Delmon, B., 1987. Simulated regeneration of an industrial CoMo gamma -Al₂O₃ catalyst influence of steam. *American Chemical Society, Division of Petroleum Chemistry, Preprints*. 32, 339–346.
- Avrami, M., 1939. Kinetics of Phase Change. I General Theory. *The Journal of Chemical Physics* 7, 1103–1112. <https://doi.org/10.1063/1.1750380>
- Bartholomew, C.H., 2001. Mechanisms of catalyst deactivation. *Applied Catalysis A: General* 212, 17–60.
- Bartholomew, C.H., 1982. Carbon Deposition in Steam Reforming and Methanation. *Catalysis Reviews* 24. <https://doi.org/10.1080/03602458208079650>
- Berrebi, G., Dufresne, P., Jacquier, Y., 1994. Recycling of spent hydroprocessing catalysts: EURECAT technology. *Resources, Conservation and Recycling* 10, 1–9.
- Budukva, S. v., Klimov, O. v., Uvarkina, D.D., Chesalov, Y.A., Prosvirin, I.P., Larina, T. v., Noskov, A.S., 2019. Effect of citric acid and triethylene glycol addition on the reactivation of CoMo/Γ-Al 2 O 3 hydrotreating catalysts. *Catalysis Today* 329, 35–43. <https://doi.org/10.1016/j.cattod.2018.10.017>
- Chiranjeevi, T., Pragya, R., Gupta, S., Gokak, D.T., Bhargava, S., 2016. Minimization of Waste Spent Catalyst in Refineries. *Procedia Environmental Sciences* 35, 610–617. <https://doi.org/10.1016/j.proenv.2016.07.047>
- Delmon, B., 1990. Dynamic processes in active phase-support interactions. *Journal of Molecular Catalysis*. 59, 179-206.



- Dufresne, P., 2007. Hydroprocessing catalysts regeneration and recycling. *Applied Catalysis A: General* 322, 67–75. <https://doi.org/10.1016/j.apcata.2007.01.013>
- Eijsbouts, S., Heinerman, J.J.L., Elzerman, H.J.W., 1993. MoS₂ structures in high activity hydrotreating catalysts. II. Evolution of the active phase during the catalyst life cycle. Deactivation model. *Applied Catalysis A, General*. 105, 69-82.
- Faraji, F., Alizadeh, A., Rashchi, F., Mostoufi, N., 2022. Kinetics of leaching: a review. *Reviews in Chemical Engineering* 38, 113–148. <https://doi.org/10.1515/revce-2019-0073>
- Furimsky, E., 1996. Spent refinery catalysts: Environment, safety and utilization. *Catalysis Today* 30, 223–286. [https://doi.org/10.1016/0920-5861\(96\)00094-6](https://doi.org/10.1016/0920-5861(96)00094-6)
- Guisnet, M., Magnoux, P., 2001. Organic chemistry of coke formation. *Applied Catalysis A: General* 212, 83–96. [https://doi.org/10.1016/S0926-860X\(00\)00845-0](https://doi.org/10.1016/S0926-860X(00)00845-0)
- Iler, R.K., 1979. The chemistry of silica : solubility, polymerization, colloid and surface properties, and biochemistry. Wiley.
- Lauritsen, J.V., Kibsgaard, J., Olesen, G.H., Moses, P.G., Hinnemann, B., Helveg, S., Nørskov, J.K., Clausen, B.S., Topsøe, H., Lægsgaard, E., Besenbacher, F., 2007. Location and coordination of promoter atoms in Co-and Ni-promoted MoS₂-based hydrotreating catalysts. *Journal of Catalysis* 249.2, 220-233.
- Leoni, T.M., Smith, A.J., Wainwright, M.S., 2010. Leaching Kinetics of Fe₂Al₅ and Skeletal Iron Formation. *Topics in Catalysis* 53, 1166–1171. <https://doi.org/10.1007/s11244-010-9555-z>
- Levenspiel, O., 1999. Chemical reaction engineering. John Wiley and Sons, Inc.
- Li, Q., Liu, Z., Liu, Q., 2014. Kinetics of Vanadium Leaching from a Spent Industrial V₂O₅/TiO₂ Catalyst by Sulfuric Acid. *Industrial & Engineering Chemistry Research* 53, 2956–2962. <https://doi.org/10.1021/ie401552v>
- Luo, T., Zhang, R., Zeng, W.-W., Zhou, C., Yang, X., & Ren, Z., 2021. Alkoxylation Reaction of Alcohol on Silica Surfaces Studied by Sum Frequency Vibrational Spectroscopy. *The Journal of Physical Chemistry C*, 125(16), 8638–8646. <https://doi.org/10.1021/acs.jpcc.1c02418>



- Madeley, R.A., Wanke S.E., 1988. Variation of the dispersion of active phases in commercial nickel-molybdenum-alumina hydrotreating catalysts during oxidative regeneration. *Applied Catalysis*. 39, 295–314.
- Marafi, M., Furimsky, E., 2005. Selection of organic agents for reclamation of metals from spent hydroprocessing catalysts. *Erdöl, Erdgas, Kohle* 121, 93–96.
- Marafi, M., Rana, M.S., 2016. Refinery waste: the spent hydroprocessing catalyst and its recycling options, in: WIT Transaction of Ecology and Environment. <https://doi.org/10.2495/WM160201>
- Marafi, M., Stanislaus, A., 2008. Spent catalyst waste management: A review. *Resources, Conservation and Recycling* 52, 859–873. <https://doi.org/10.1016/j.resconrec.2008.02.004>
- Marafi, M., Stanislaus, A., Furimsky, E., 2017a. Rejuvenation, in: *Handbook of Spent Hydroprocessing Catalysts*. Elsevier, pp. 221–259. <https://doi.org/10.1016/B978-0-444-63881-6.00006-8>
- Marafi, M., Stanislaus, A., Furimsky, E., 2017b. Catalyst Deactivation, in: *Handbook of Spent Hydroprocessing Catalysts*. Elsevier, pp. 67–140. <https://doi.org/10.1016/B978-0-444-63881-6.00004-4>
- Meng, Q., Zhang, Y., Dong, P., Liang, F., 2018. A novel process for leaching of metals from LiNi_{1/3}Co_{1/3}Mn_{1/3}O₂ material of spent lithium ion batteries: Process optimization and kinetics aspects. *Journal of Industrial and Engineering Chemistry* 61, 133–141. <https://doi.org/10.1016/j.jiec.2017.12.010>
- Menoufy, M.F., Ahmed, H.S., 2008. Treatment and reuse of spent hydrotreating catalyst. *Energy Sources, Part A: Recovery, Utilization and Environmental Effects* 30, 1213–1222. <https://doi.org/10.1080/15567030600829048>
- Nadeina, K.A., Kazakov, M.O., Kovalskaya, A.A., Danilevich, V.V., Klimov, O.V., Danilova, I.G., Khabibulin, D.F., Gerasimov, E.Yu., Prosvirin, I.P., Ushakov, V.A., Fedotov, K.V., Kondrashev, D.O., Kleimenov, A.V., Noskov, A.S., 2019. Guard bed catalysts for silicon removal during hydrotreating of middle distillates. *Catalysis Today* 329. <https://doi.org/10.1016/j.cattod.2018.11.075>
- Olsen, C., 2013. The ART of trapping silicon and arsenic. *Digital Refining: Processing, Operations & Maintenance*.



- Pacheco-Malagón, G., Pérez-Romo, P., Sanchez-Flores, N.A., Guzmán-Castillo, M.L., López, C., Saniger, J.M., Hernández-Beltrán, F., Fripiat, J.J., 2005. Local Order in Depolymerized Silicate Lattices. *Inorganic Chemistry* 44. <https://doi.org/10.1021/ic050562p>
- Pathak, A., Vinoba, M., Kothari, R., 2021. Emerging role of organic acids in leaching of valuable metals from refinery-spent hydroprocessing catalysts, and potential techno-economic challenges: A review. *Critical Reviews in Environmental Science and Technology* 51, 1–43. <https://doi.org/10.1080/10643389.2019.1709399>
- Pemerintah Indonesia, 2014. Pengelolaan Limbah Bahan Berbahaya dan Beracun. Indonesia.
- Pérez-Romo, P., Aguilar-Barrera, C., Laredo, G.C., Ángeles-Chávez, C., Fripiat, J., 2021. Novel solution for removing poisonous silica from a Ni-Mo/Al₂O₃ industrial HDT spent catalyst. *Applied Catalysis A: General* 611, 117964-undefined. <https://doi.org/10.1016/j.apcata.2020.117964>
- Pimerzin, Aleksey, Roganov, A., Mozhaev, A., Maslakov, K., Nikulshin, P., Pimerzin, Andrey, 2018. Active phase transformation in industrial CoMo/Al₂O₃ hydrotreating catalyst during its deactivation and rejuvenation with organic chemicals treatment. *Fuel Processing Technology* 173, 56–65. <https://doi.org/10.1016/j.fuproc.2018.01.008>
- Reda, M.R., 1991. Regeneration of Spent Hydroprocessing Catalysts. 1. Effect of the Iron(II)/Iron(III) Redox Couple on the Selectivity of the Removal of Metals, *Ind. Eng. Chem. Res.*
- Robinson, P.R., Dolbear, G.E., 2006. Hydrotreating and Hydrocracking: Fundamentals, in: *Practical Advances in Petroleum Processing*. Springer New York, New York, NY, pp. 177–218. https://doi.org/10.1007/978-0-387-25789-1_7
- Sadeek, S.A., Ahmed, H.S., ElShamy, E.A., el Sayed, H.A., Abd El Rahman, A.A., 2014. Hydrotreating of waste lube oil by rejuvenated spent hydrotreating catalyst. *Egyptian Journal of Petroleum* 23, 53–60. <https://doi.org/10.1016/j.ejpe.2014.02.008>
- Santolalla-Vargas, C.E., Santes, V., Gómez, E., Sanchez-Minero, F., Romero-Ibarra, I., Goiz, O., Lartundo-Rojas, L., Díaz, L., Luna-Ramirez, R., de los Reyes, J.A., Valdés, O.U., 2019. In situ reactivation of spent NiMoP/γ-



- Al₂O₃ catalyst for hydrodesulfurization of straight-run gas oil. *Catalysis Today* 329, 44–52. <https://doi.org/10.1016/j.cattod.2019.03.015>
- Shen, W., Li, T., Chen, J., 2012. Recovery of Hazardous Metals from Spent Refinery Processing Solid Catalyst. *Procedia Environmental Sciences* 16. <https://doi.org/10.1016/j.proenv.2012.10.035>
- Stanislaus, A., Marafi, A., Rana, M.S., 2010. Recent advances in the science and technology of ultra low sulfur diesel (ULSD) production. *Catalysis Today* 153, 1–68. <https://doi.org/10.1016/j.cattod.2010.05.011>
- Stockreiter, N., 2018. Spent catalyst: safety and regulation. *Catalyst Europe*.
- Trimm, D.L., 1989. Deactivation, Regeneration and Disposal of Hydroprocessing Catalysts. *Studies in Surface Science and Catalysis*. [https://doi.org/10.1016/S0167-2991\(08\)61059-9](https://doi.org/10.1016/S0167-2991(08)61059-9)
- Vaiss, V.S., Fonseca, C.G., Antunes, F.P.N., Chinelatto Jr., L.S., Chiaro, S.S.X., Souza, W.F., Leitão, A.A., 2020. Experimental and theoretical study of deactivated HDT catalysts by Si species deposited on their surfaces: Models proposition, structural and thermodynamic analysis. *Journal of Catalysis* 389, 578–591. <https://doi.org/10.1016/j.jcat.2020.06.007>
- Willey, J.D., 1974. The effect of pressure on the solubility of amorphous silica in seawater at 0°C. *Marine Chemistry*, 2(4), 239-250. [https://doi.org/10.1016/0304-4203\(74\)90018-8](https://doi.org/10.1016/0304-4203(74)90018-8)
- Xie, K., Fang, Y., Liu, B. Li, C., 2018. Enhanced catalytic activity of monodispersed porous Al₂O₃ colloidal spheres with NiMo for simultaneous hydrodesulfurization and hydrogenation. *RSC advances*, 8(32), pp.18059-18066. <http://doi.org/10.1039/C8RA01866A>
- Xie, Y., Kocaefe, D., Kocaefe, Y., Cheng, J., Liu, W., 2016. The Effect of Novel Synthetic Methods and Parameters Control on Morphology of Nano-alumina Particles. *Nanoscale Research Letters* 11. <https://doi.org/10.1186/s11671-016-1472-z>
- Yoshimura, Y., 1991. Temperature-programmed oxidation of sulfided cobalt-molybdate/alumina catalysts. *Industrial and Engineering Chemistry Research*. 30, 1092-1099.
- Yoshimura, Y., Yokokawa, H., Sato, T., Shimada, H., Matsubayashi, N., Nishijima, A., 1991. Temperature-programmed oxidation of sulfided nickel-molybdate/alumina catalysts Change of composition and structure of active



metals. *Applied Catalysis.* 73, 39-53.

- Zemenová, P., Král, R., Rodová, M., Nitsch, K., Nikl, M., 2020. Calculations of Avrami exponent and applicability of Johnson–Mehl–Avrami model on crystallization in Er:LiY(PO₃)₄ phosphate glass. *Journal of Thermal Analysis and Calorimetry* 141, 1091–1099. <https://doi.org/10.1007/s10973-019-09068-w>
- Zheng, Y., Chen, K., 2014. Leaching kinetics of selenium from selenium–tellurium-rich materials in sodium sulfite solutions. *Transactions of Nonferrous Metals Society of China* 24, 536–543. [https://doi.org/10.1016/S1003-6326\(14\)63093-4](https://doi.org/10.1016/S1003-6326(14)63093-4)
- Zhou, J., Zhao, J., Zhang, J., Zhang, T., Ye, M., Liu, Z., 2020. Regeneration of catalysts deactivated by coke deposition: A review. *Chinese Journal of Catalysis.* [https://doi.org/10.1016/S1872-2067\(20\)63552-5](https://doi.org/10.1016/S1872-2067(20)63552-5)