



## CONTENTS

<b>Abstract</b>	<b>12</b>
<b>I      Introduction.....</b>	<b>13</b>
1.1 Research Background .....	13
1.2 Research Problems.....	15
1.3 Research Scopes .....	15
1.4 Research Objectives .....	15
1.5 Research Advantage .....	16
1.6 Research Methodology .....	16
1.7 Writing Systematics .....	17
<b>II     Literature Review .....</b>	<b>19</b>
<b>III    Fundamental of Theory.....</b>	<b>23</b>
3.1 Deep Learning.....	23
3.2 Image Pre-processing.....	23
3.3 Image Augmentation.....	24
3.4 You Only Look Once (YOLO) .....	25
3.5 YOLOv5 .....	28
3.5.1 YOLOv5 Model Scaling .....	29
3.5.2 YOLOv5 Architecture .....	30
3.5.3 Backbone.....	31
3.5.4 Neck .....	35
3.5.5 Head .....	36
3.6 Fabric Defect .....	39
3.6.1 Yarn Defects .....	40
3.6.2 Weaving Defects .....	41



3.6.3	Fabric Defect Detection .....	42
<b>IV</b>	<b>Research Methodology .....</b>	<b>44</b>
4.1	Tools and materials .....	44
4.2	System Analysis.....	45
4.3	System Design .....	46
4.3.1	Data Acquisition .....	46
4.3.2	Image Annotation.....	47
4.3.3	Image Pre-Processing.....	49
4.3.4	Image Augmentation.....	49
4.3.5	Default Model Training .....	49
4.3.6	Default Model Architecture .....	51
4.3.7	Improved Model Architecture .....	54
4.3.8	Testing and Evaluation .....	57
<b>V</b>	<b>Implementation .....</b>	<b>60</b>
5.1	Building Dataset.....	60
5.1.1	Data Acquisition .....	60
5.1.2	Image Annotation.....	61
5.1.3	Image Distribution .....	63
5.1.4	Data Pre-processing .....	63
5.1.5	Data Augmentation .....	63
5.1.6	Export Dataset.....	65
5.2	YOLOv5 Implementation .....	66
5.2.1	YOLOv5 Installation .....	66
5.2.2	Importing Dataset.....	67
5.2.3	Default YOLOv5 Model Configuration .....	69
5.2.4	Improved YOLOv5 Model Configuration .....	70



5.2.5	Model Training .....	71
5.2.6	Training Result.....	72
5.2.7	Model testing .....	74
<b>VI</b>	<b>Result and Discussions.....</b>	<b>78</b>
6.1	Default Model Training Result .....	78
6.1.1	Default YOLOv5x Training Result .....	78
6.1.2	Default YOLOv5l Training Result .....	80
6.1.3	Default YOLOv5m Training Result .....	81
6.1.4	Default YOLOv5s Training Result.....	83
6.1.5	Default YOLOv5n Training Result .....	84
6.1.6	Default Model Training Result Comparison.....	86
6.2	Default Model Accuracy Test.....	87
6.2.1	Default YOLOv5x Accuracy Test .....	90
6.2.2	Default YOLOv5l Accuracy Test .....	92
6.2.3	Default YOLOv5m Accuracy Test .....	94
6.2.4	Default YOLOv5s Accuracy Test.....	96
6.2.5	Default YOLOv5n Accuracy Test .....	98
6.2.6	Default Accuracy Test Analysis .....	99
6.3	Default Model Computational Test.....	102
6.4	Improved Model Training Result.....	103
6.5	Improved Model Accuracy Test .....	104
6.5.1	Improved YOLOv5x Accuracy Test.....	105
6.5.2	Improved YOLOv5l Accuracy Test.....	106
6.5.3	Improved YOLOv5m Accuracy Test.....	107
6.5.4	Improved YOLOv5s Accuracy Test .....	109
6.5.5	Improved YOLOv5n Accuracy Test.....	111
6.5.6	Improved Accuracy Test Analysis.....	112
6.6	Improved Model Computational Test.....	114



6.7 Default Model and Improved Model Comparison .....	115
6.7.1 Training Result Analysis.....	116
6.7.2 Accuracy Test Analysis .....	118
6.7.3 Computational Test Analysis .....	122
<b>VII Conclusion .....</b>	<b>125</b>
7.1 Conclusion .....	125
7.2 Suggestion .....	126
<b>References</b>	<b>127</b>



## LIST OF TABLES

2.1 Comparison table between the Papers .....	22
4.1 List of Tools of this research.....	44
4.2 Hardware Specifications .....	45
4.3 Defect Class Table .....	47
4.3 Testing Design Table .....	59
5.1 Defect Class Table .....	60
6.1 YOLOv5x Parameters Result .....	78
6.2 YOLOv5l Parameters Result .....	80
6.3 YOLOv5m Parameters Result .....	82
6.4 YOLOv5s Parameters Result.....	83
6.5 YOLOv5n Parameters Result .....	85
6.6 Training Result Comparison Table .....	86
6.7 Accuracy Test Confusion Matrix .....	89
6.8 YOLOv5x Confusion Matrix .....	90
6.9 YOLOv5x Accuracy Test Results.....	90
6.10 YOLOv5x Class Confusion Matrix .....	91
6.11 YOLOv5x Class Accuracy Test Results.....	92
6.12 YOLOv5l Confusion Matrix.....	92
6.13 YOLOv5l Accuracy Test Results .....	93
6.14 YOLOv5l Class Confusion Matrix .....	93
6.15 YOLOv5l Class Accuracy Test Results.....	94
6.16 YOLOv5m Confusion Matrix.....	94
6.17 YOLOv5m Accuracy Test Results .....	94
6.18 YOLOv5m Class Confusion Matrix .....	94
6.19 YOLOv5m Class Accuracy Test Results.....	94
6.20 YOLOv5s Confusion Matrix .....	96
6.21 YOLOv5s Accuracy Test Results .....	96
6.22 YOLOv5s Class Confusion Matrix.....	97
6.23 YOLOv5s Class Accuracy Test Results .....	97



6.24 YOLOv5n Confusion Matrix .....	98
6.25 YOLOv5n Accuracy Test Results.....	98
6.26 YOLOv5n Class Confusion Matrix .....	99
6.27 YOLOv5n Class Accuracy Test Results .....	99
6.28 YOLOv5 Accuracy Test Analysis Table .....	100
6.29 YOLOv5 Computational Test Comparison Table .....	102
6.30 Improved YOLOv5 Training Result Comparison Table .....	103
6.31 Improved YOLOv5x Confusion Matrix .....	105
6.32 Improved YOLOv5x Accuracy Test Results .....	105
6.33 Improved YOLOv5l Confusion Matrix .....	106
6.34 Improved YOLOv5l Accuracy Test Results .....	106
6.35 Improved YOLOv5l Class Confusion Matrix.....	107
6.36 Improved YOLOv5l Class Accuracy Test Results .....	107
6.37 Improved YOLOv5m Confusion Matrix .....	108
6.38 Improved YOLOv5m Accuracy Test Results.....	108
6.39 Improved YOLOv5m Class Confusion Matrix.....	108
6.40 Improved YOLOv5m Class Accuracy Test Results .....	109
6.41 Improved YOLOv5s Confusion Matrix .....	109
6.42 Improved YOLOv5s Accuracy Test Results .....	110
6.43 Improved YOLOv5s Class Confusion Matrix .....	110
6.44 Improved YOLOv5s Class Accuracy Test Results .....	110
6.45 Improved YOLOv5n Confusion Matrix .....	111
6.46 Improved YOLOv5n Accuracy Test Results .....	111
6.47 Improved YOLOv5n Class Confusion Matrix.....	112
6.48 Improved YOLOv5n Class Accuracy Test Results .....	112
6.49 Improved YOLOv5 Accuracy Test Analysis Table.....	113
6.50 Improved YOLOv5 Computational Test Comparison Table.....	113
6.51 Default and Improved Model Training Result Table.....	116



6.52 Default and Improved Model Accuracy Test Table.....	118
6.53 Default and Improved Test Comparison Table.....	122



## LIST OF FIGURES

3.1	Image Pre-processing Types .....	23
3.2	Fabric Defect Image Resizing with Stretch Method.....	23
3.3	Image Augmentation Example.....	24
3.4	YOLO and other methods Comparison .....	25
3.5	Bounding Box Calculation .....	26
3.6	YOLO and other methods Comparison .....	27
3.7	YOLOv5 Models Comparison.....	28
3.8	YOLOv5 Architecture .....	29
3.9	DenseNet and CSPNet comparison .....	30
3.10	SPP block adapted to YOLO .....	32
3.11	Spatial pyramid pooling layer structure .....	33
3.12	Modified PAN structure.....	34
3.13	A visualization of ReLU on a graph .....	35
3.14	Yarn Defects Types.....	38
3.15	Weaving Defects Types .....	40
3.16	Fabric Defect Detection Categories .....	41
4.1	System flow diagram in general.....	42
4.2	Image Annotation flow diagram .....	46
4.3	Model Training Flow Diagram .....	48
4.4	YOLOv5 Architecture Diagram .....	50
4.5	YOLOv5 Backbone Architecture .....	51
4.6	YOLOv5 Neck Architecture .....	51
4.7	Modified PAN with spatial pyramid pooling layer.....	52
4.8	YOLOv5 Head Architecture .....	53
4.9	Improved YOLOv5 Architecture .....	56
4.10	Improved YOLOv5 Head Architecture .....	57
4.11	Diagram of fabric defect detection testing process .....	58
5.1	Image Specification .....	61
5.2	LabelImg Application .....	62



5.3	'xml' File Contents .....	62
5.4	Dataset Distribution .....	63
5.5	Roboflow Image Resize .....	64
5.6	Flip Image Augmentation .....	65
5.7	Exposure Image Augmentation.....	65
5.8	'txt' File Contents. ....	66
5.9	Cloning YOLOv5 git repository .....	67
5.10	Installing Roboflow and Import Dataset.....	67
5.11	'data.yaml' file contents.....	68
5.12	YOLOv5 Model Configuration File .....	69
5.13	Changing number of classes .....	70
5.14	Improved Model Configuration .....	71
5.15	Script for Training the Model .....	72
5.16	Script for initiate Tensorboard .....	73
5.17	Plot the Training Result .....	74
5.18	Plot the Training Data .....	74
5.19	Script for Testing the Model. ....	75
5.20	Displaying the testing Result .....	75
5.21	Sample Data Testing Result.....	76
5.22	Predicted Label and Bounding box file.....	76
5.23	Inference time of detect.py.....	77
6.1	YOLOv5x Parameters Result .....	79
6.2	YOLOv5l Parameters Result .....	81
6.3	YOLOv5m Parameters Result .....	82
6.4	YOLOv5s Parameters Result.....	84
6.5	YOLOv5n Parameters Result .....	85
6.6	Training Result Comparison Table .....	87
6.7	YOLOv5x produces False Detection .....	91
6.8	YOLOv5 Accuracy Test Analysis Graph .....	102



6.9 YOLOv5 Models FPS Table.....	103
6.10 Improved YOLOv5 Training Result Comparison .....	104
6.11 Improved YOLOv5 Accuracy Test Analysis Graph.....	113
6.12 YOLOv5 Models FPS Table.....	115
6.13 Default and Improved Model Training Result Graph.....	117
6.14 Default and Improved Model Training Test Graph .....	119
6.16 Default and Improved Model False Negative Improvement .....	120
6.17 Default and Improved Test Comparison Graph.....	123